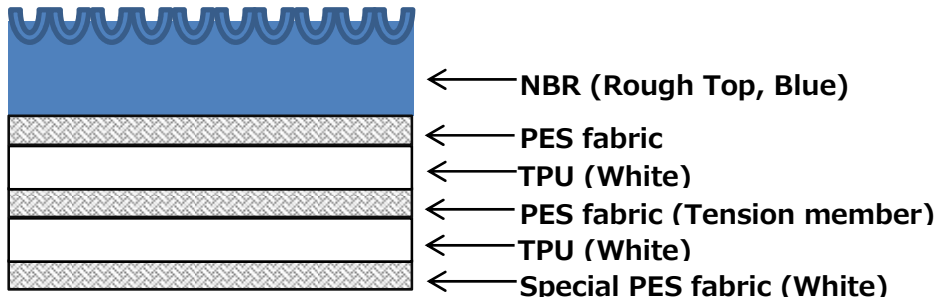


Instructions and Tools Required for Splicing
PolySprint™ Material Using NPS-1210 Press

Belt Type: *PolySprint™* RT-22E70-2



OAG : 7.0mm

Main Uses: Flexo folder gluer, Conveying corrugated board

Properties:

Item	Description	Remarks
<i>Recommended elongation</i>	0.5 (%)	
<i>Tension at 0.5%</i>	10 (N/mm) after 200hrs running-in	Ambient condition: 23°C@50%
<i>Minimum pulley dia.</i>	100 (mm)	
<i>Temperature range</i>	-20 to +80 (°C)	
<i>Mass</i>	6.4 (kg/m ²)	

Finger Shape: 70mm long X 10mm pitch

Tools Needed: FP70-10-100RT (up to 100mmW) Puncher;
NPS-1210-1/2 Heat Press (The cooling fan is equipped with NPS-1210-1/2);
PS1210-RT xxMM Pre-Setter (where xx is width of belt to be made endless, in mm);
Silicon Sheet for use with pre-setter (1mm thickness, both sides matte pattern);
Clamps (2) for use with pre-setter

Belt Type	Heating Time and Temperature	Cooling Temp.	Note
RT-22E70-2	190°C / 90 sec.	40°C or below	In case that tip of finger at the edge of the splicing part is not spliced properly, trim it by nipper or glue it by using instant glue.

NITTA CORPORATION OF AMERICA