

General Belting Catalog

PolyBelt™ • *PolySprint*™ • Carryflex™ • Tools



NITTA CORPORATION OF AMERICA

Belt Style	Thickness		Min. Pulley		Tension @ 2% Elongation (Except as Noted)		Pulley Side COF On Steel	Structure (Pulley/Reverse)	Color (Pulley/Reverse)	Polybond Splicing Solutions
	in.	mm	in.	mm	pounds/inch	N/mm				
KCS-350S	0.04	1.1	1.2	30	19 (@1%)	3.4 (@1%)	0.3 to 0.4	coating/fabric	black/blue	A
KCS-350SN	0.04	1.1	1.2	30	19 (@1%)	3.4 (@1%)	0.3 to 0.4	coating/fabric	black/blue	A
KS-100S	0.03	0.63	0.7	18	4 (@1%)	0.7 (@1%)	0.25 to 0.3	fabric/coating	orange/green	A
KSG-250	0.03	0.85	0.8	20	17	3.0	0.2 to 0.25	fabric/coating	white/green	A
KSG-350	0.04	0.95	1.2	30	30	5.2	0.2 to 0.25	fabric/coating	white/green	A
SB-350S-2P	0.03	0.65	1.2	30	19 (@1%)	3.4 (@1%)	0.3 to 0.4	coating/film	black/clear	A
SG-250	0.03	0.8	1.0	25	17	3.0	0.3 to 0.4	coating/coating	black/green	A
SG-350	0.04	0.95	1.4	35	30	5.2	0.3 to 0.4	coating/coating	black/green	A
SG-500	0.04	1.1	2.0	50	43	7.5	0.3 to 0.4	coating/coating	black/green	A
SG-750	0.05	1.35	3.0	75	64	11.2	0.3 to 0.4	coating/coating	black/green	A
SG-750-2P	0.04	1.1	2.0	50	32 (@1%)	5.6 (@1%)	0.3 to 0.4	coating/film	green/clear	A
SG-1000	0.06	1.6	3.9	100	86	15.0	0.3 to 0.4	coating/coating	black/green	A
SGLA-350S	0.05	1.2	1.2	30	19 (@1%)	3.4 (@1%)	0.5 to 0.6	tex./coating	blue/green	A
LA-250	0.05	1.25	1.0	25	17	3.0	0.5 to 0.6	tex./tex.	blue/blue	A & E
LA-350	0.06	1.4	1.4	35	30	5.2	0.5 to 0.6	tex./tex.	blue/blue	A & E
LA-350NI2	0.05	1.35	1.0	25	30	5.2	0.5 to 0.6	pat./pat.	blue/blue	A & E
LA-500	0.06	1.55	2.0	50	43	7.5	0.5 to 0.6	tex./tex.	blue/blue	A & E
LA-750	0.09	2.2	3.0	75	64	11.2	0.5 to 0.6	tex./tex.	blue/blue	A & E
LA-1000	0.10	2.45	3.9	100	86	15.0	0.5 to 0.6	tex./tex.	blue/blue	A & E
LA-1500	0.12	2.95	5.9	150	128	22.5	0.5 to 0.6	tex./tex.	blue/blue	A & E
LA-2000	0.14	3.45	7.9	200	171	30.0	0.5 to 0.6	tex./tex.	blue/blue	A & E
TFL-3SH	0.08	2.0	1.4	35	39	6.8	0.7 to 0.8	tex./taffeta	gray/green	A & E
TFL-6S	0.09	2.25	2.4	60	66	11.5	0.5 to 0.6	tex./taffeta	gray/dk. blue	A & E
TFL-6SH	0.09	2.25	1.6	60	66	11.5	0.7 to 0.8	tex./taffeta	gray/green	A & E
TFL-7S	0.09	2.4	3.0	75	86	15.0	0.5 to 0.6	tex./taffeta	gray/dk. blue	A & E
TFL-10S	0.10	2.6	3.9	100	111	19.5	0.5 to 0.6	tex./taffeta	gray/dk. blue	A & E
TFL-10SH	0.10	2.6	2.8	100	111	19.5	0.7 to 0.8	tex./taffeta	gray/green	A & E
TFL-15S	0.12	3.1	5.9	150	171	30.0	0.5 to 0.6	tex./taffeta	gray/dk. blue	A & E
TFL-15SH	0.12	3.1	4.3	150	171	30.0	0.7 to 0.8	tex./taffeta	gray/green	A & E
TFL-18S	0.13	3.35	6.9	175	194	34.0	0.5 to 0.6	tex./taffeta	gray/dk. blue	A & E
TFM-15S	0.15	3.7	5.9	150	171	30.0	0.5 to 0.6	tex./taffeta	gray/dk. blue	A & E
MA-350	0.09	2.35	1.4	35	30	5.2	0.5 to 0.6	tex./tex.	blue/blue	A & E
MA-500	0.10	2.5	2.0	50	43	7.5	0.5 to 0.6	tex./tex.	blue/blue	A & E
MA-750	0.11	2.75	3.0	75	64	11.2	0.5 to 0.6	tex./tex.	blue/blue	A & E
MA-1000	0.12	3.0	3.9	100	86	15.0	0.5 to 0.6	tex./tex.	blue/blue	A & E
MA-1500	0.14	3.5	5.9	150	128	22.5	0.5 to 0.6	tex./tex.	blue/blue	A & E
MA-2000	0.16	4.0	7.9	200	171	30.0	0.5 to 0.6	tex./tex.	blue/blue	A & E
MH-3000	0.22	5.5	11.8	300	257	45.0	0.5 to 0.6	tex./tex.	black/blue	A & E
MH-4000	0.26	6.5	15.7	400	343	60.0	0.5 to 0.6	tex./tex.	black/blue	A & E

Belt Style	Thickness		Min. Pulley		Tension @ 2% Elongation (Except as Noted)		Pulley Side COF On Steel	Structure (Pulley/Reverse)	Color (Pulley/Reverse)	Polybond Splicing Solutions
	in.	mm	in.	mm	pounds/inch	N/mm				
HA-500	0.14	3.5	2.0	50	43	7.5	0.5 to 0.6	tex./tex.	blue/blue	A & E
HA-750*	0.15	3.75	3.0	75	64	11.2	0.5 to 0.6	tex./tex.	blue/blue	A & E
HA-1000	0.16	4.0	3.9	100	86	15.0	0.5 to 0.6	tex./tex.	blue/blue	A & E
HA-1500	0.18	4.5	5.9	150	128	22.5	0.5 to 0.6	tex./tex.	blue/blue	A & E
HA-2000	0.20	5.0	7.9	200	171	30.0	0.5 to 0.6	tex./tex.	blue/blue	A & E
XH-500-3	0.12	3.0	2.0	50	22 (@1%)	3.8 (@1%)	0.7 to 0.8	tex./tex.	blue/blue	A & E
XH-500-4	0.16	4.0	2.4	60	22 (@1%)	3.8 (@1%)	0.7 to 0.8	tex./tex.	blue/blue	A & E
XH-500-5	0.20	5.0	2.8	70	22 (@1%)	3.8 (@1%)	0.7 to 0.8	tex./tex.	blue/blue	A & E
XH-500-6	0.24	6.0	3.2	80	22 (@1%)	3.8 (@1%)	0.7 to 0.8	tex./tex.	blue/blue	A & E
XH-750-3	0.13	3.25	2.4	60	32 (@1%)	5.6 (@1%)	0.7 to 0.8	tex./tex.	blue/blue	A & E
XH-750-4	0.17	4.25	2.8	70	32 (@1%)	5.6 (@1%)	0.7 to 0.8	tex./tex.	blue/blue	A & E
XH-750-5	0.21	5.25	3.2	80	32 (@1%)	5.6 (@1%)	0.7 to 0.8	tex./tex.	blue/blue	A & E
XH-750-6	0.25	6.25	3.5	90	32 (@1%)	5.6 (@1%)	0.7 to 0.8	tex./tex.	blue/blue	A & E
XH-1000-4	0.16	4.0	3.0	75	43 (@1%)	7.5 (@1%)	0.7 to 0.8	tex./tex.	blue/blue	A & E
FLA-500-3A	0.12	3.0	2.0	50	22 (@1%)	3.8 (@1%)	0.5 to 0.6	tex./synth. lthr.	blue/gray	A, E & NLG

*Also available as H-750, with black pulley side cover and blue top cover, for tubewinder applications

Legend

COF – coefficient of friction	rib – groove pattern	synth. lthr. – synthetic leather
NBR – acrylo-nitrile-butadiene	RT – rough top	tex. – textured pattern
pat. – orange peel pattern	Spec. fabric – special fabric	TPU – polyurethane, thermoplastic

For PolyBelt™ Only

Temperature Range:	Continuous	Intermittent	Standard Coil Lengths – 345 ~ 354 Feet ± 10%
	-20 to +80 °C	-30 to +100 °C	
	-4 to +176 °F	-22 to +212 °F	Standard Widths – 12.5 Inches ± 0.5 Inches
			Tension @ 1% × 4 = Shaft Load @ 2%

PolySprint™ Elastic

Belt Style	Thickness		Min. Pulley – Finger Splice		Tension @ 5% Elongation ¹		Pulley Side Coeff. of Friction On Steel	Top Cover Coeff. of Friction On Paper	Top Cover Color	Top Cover Material	Structure Top/Pulley Side	Temp. Range Continuous (Degrees F)	Antistatic Behavior	Special Properties	Applications	Max. Width (in.)
	in.	mm	in.	mm	pounds/inch	N/mm										
DBTW-0514	0.06	1.4	1.0	25	3	0.5	0.2 to 0.3	0.7 to 0.8	blue	TPU	mini RT/fine tex.	-4 to 122	yes	mini rough top	light conveying	7.8
GTD	0.06	1.45	1.0	25	6	1.1	0.3 to 0.4	0.8 to 0.9	dk. blue	NBR	fine tex./fine tex.	-4 to 140	yes	conductive TPU bottom cover	bookbinding / postal	17.7
HTA-09	0.04	0.9	1.0	25	3	0.5	0.3 to 0.4	0.3 to 0.4	green	Hard TPU	matte/tex.	-4 to 140	yes	conductive TPU bottom cover	transport / bookbinding	17.7
NTD	0.05	1.35	1.0	25	6	1.0	0.3 to 0.4	0.2 to 0.3	blue	Knit	knit/tex.	-4 to 140	yes	conductive TPU bottom cover	postal	17.7
SNTC	0.09	2.25	2.0	50	6	1.0	0.1 to 0.2	0.9 to 1.0 ²	green	Soft TPU	rib/knit	-4 to 140	yes	longitudinal rib top cover	material handling / live roller	39.3
STC-10	0.05	1.35	1.0	25	3	0.5	0.3 to 0.4	0.2 to 0.3	blue	Knit	knit/smooth	-4 to 140	yes	conductive TPU bottom cover	mail sorter (stacker)	19.6
TA (TA12)	0.05	1.2	1.0	25	4	0.7	0.3 to 0.4	0.7 to 0.8	blue	TPU	taffeta/tex.	-4 to 140	yes	elastic / simple endless	transport / bookbinding	17.7
TA-S6G4	0.05	1.3	1.0	25	3	0.6	0.3 to 0.4	0.8 to 0.9	blue	NBR	tex./taffeta	-4 to 140	yes	elastic	postal / presorter	17.7
TC	0.06	1.4	1.6	40	5	0.8	0.3 to 0.4	0.6 to 0.7	green	TPU	taffeta/tex.	-4 to 140	yes	elastic / simple endless	mail sorter	39.3

¹after 200 hrs. running-in

²on steel

PolySprint™ Polyester Fabric

Belt Style	Thickness		Min. Pulley – Finger Splice		Tension @ 1% Elongation ¹		Pulley Side Coeff. of Friction On Steel	Top Cover Coeff. of Friction On Paper	Top Cover Color	Top Cover Material	Structure Top/Pulley Side	Temp. Range Continuous (Degrees F)	Antistatic Behavior	Special Properties	Applications	Max. Width (in.)
	in.	mm	in.	mm	pounds/inch	N/mm										
DB-2E12F	0.05	1.2	1.0	25	11	2.0	0.3 to 0.4	0.7 to 0.8	blue	TPU	taffeta/smooth	-4 to 140	yes	conductive TPU bottom cover	postal	11.8
DB-4E14	0.06	1.4	1.0	25	23	4.0	0.3 to 0.4	0.7 to 0.8	blue	TPU	taffeta/taffeta	-4 to 140	yes	taffeta TPU cover on both sides	mail sorter	11.8
FZ-5E12	0.05	1.25	1.4	35	29	5.0	0.5 to 0.6	0.6 to 0.7	green	NBR	coating/tex.	-4 to 140	yes	medium strength	bookbinding, printing	11.8
GLTE-4E18	0.07	1.8	1.6	40	23	4.0	0.1 to 0.2	0.8 to 0.9	blue	NBR	tex./fabric	-4 to 140	yes	medium strength	printing, wrapping	11.8
LA-4E14	0.06	1.4	1.0	25	23	4.0	0.5 to 0.6	0.8 to 0.9	blue	NBR	tex./tex.	-4 to 140	yes	medium strength	printing, wrapping	11.8
NTA-4E14	0.06	1.4	1.6	40	23	4.0	0.1 to 0.2	0.2 to 0.3	gray	Knit	knit/fabric	-4 to 140	yes	soft knit does not mark paper	fine (coated) paper sheeter	11.8
RT-22E70-2	0.28	7.0	3.9	100	57	10.0 (@ 0.5%)	0.2 to 0.25	Approx. 1.0 ²	blue	NBR	RT/fabric	-4 to 176	yes	finger-splice rough-top belt	flexo and specialty folder gluers	17.7
SLA-8E14	0.06	1.4	1.0	25	46	8.0	0.5 to 0.6	0.8 to 0.9	blue	NBR	taffeta/taffeta	-4 to 140	yes	medium duty	high friction transport	11.8
TFL-15E20	0.08	2.0	1.6	40	86	15.0	0.5 to 0.6	0.5 to 0.6 ³	dk. blue	NBR	taffeta/tex.	32 to 140	yes	medium duty, taffeta top cover	TFO machine, ring spinning	17.7
TFL-22E26-2	0.10	2.6	2.0	50	126	22.0	0.5 to 0.6	0.5 to 0.6 ³	dk. blue	NBR	taffeta/tex.	32 to 140	yes	heavy duty, taffeta top cover	TFO, covering, open end machine	17.7
TTF-4E10	0.04	1.0	0.6	15	23	4.0	0.1 to 0.2	0.2 to 0.3	gray	Spec. fabric	fabric/fabric	-4 to 140	yes	medium strength, low friction	bookbinding, printing	11.8
TTP-8E18N	0.07	1.8	1.6	40	46	8.0	0.15 to 0.25	0.2 to 0.3	purple	Spec. fabric	fabric/fabric	-4 to 140	yes	longer life, faster running speeds	gravure printing machine	17.7
TTZ-4E10	0.04	1.0	1.2	30	23	4.0	0.3 to 0.4	0.6 to 0.7	green	NBR	coating/coating	-4 to 140	yes	excellent for combination folders	bookbinding, printing	20.0
TTZ-4E10LF	0.04	1.0	1.2	30	23	4.0	0.3 to 0.4	0.2 to 0.3	white	Spec. fabric	fabric/coating	-4 to 140	yes	top cover low COF against paper	cold set printer	17.7
XH-8E30	0.12	3.0	1.6	40	46	8.0	0.7 to 0.8	0.8 to 0.9	blue	NBR	tex./tex.	-4 to 140	yes	excellent for folding belt	folder gluer	11.8
XH-8E40	0.16	4.0	2.0	50	46	8.0	0.7 to 0.8	0.8 to 0.9	blue	NBR	tex./tex.	-4 to 140	yes	excellent for folding belt	folder gluer	11.8
XH-8E55	0.22	5.5	2.8	80	46	8.0	0.7 to 0.8	0.8 to 0.9	blue	NBR	tex./tex.	-4 to 140	yes	excellent for folding belt	folder gluer	11.8

¹after 200 hrs. running-in

²on corrugated board

³on steel

Carryflex™ (Aramid Cord Flat Belt)

Belt Style	Thickness		Min. Pulley – Finger Splice		Tension @ 0.5% Elongation		Pulley Side Coeff. of Friction On Steel	Top Cover Coeff. of Friction On Steel	Top Cover Color	Top Cover Material	Structure Top/Pulley Side	Temp. Range Continuous (Degrees F)	Antistatic Behavior	Special Properties	Applications	Max. Width (in.)
	in.	mm	in.	mm	pounds/inch	N/mm										
CFTG-18SG	0.09/0.30 ¹	2.4/7.5 ¹	3.5	90	103	18.0	0.5 to 0.6	0.5 to 0.6	blue	TPU	flat/v-guide	14 to 140	yes	extruded 1 piece soft TPU v-guide	overhead conveyor, live roller	Consult Factory for Available Widths ²
CFTG-27F	0.09	2.4	2.2	55	154	27.0	0.5 to 0.6	0.5 to 0.6	blue	NBR	tex./tex.	14 to 140	yes	low electrical energy consumption	tangential drive, live roller	
CFTG-40F	0.12	3.0	3.9	100	228	40.0	0.5 to 0.6	0.5 to 0.6	blue	NBR	tex./tex.	14 to 140	yes	low electrical energy consumption	tangential drive, live roller	
CFTG-60F	0.15	3.9	5.9	150	343	60.0	0.5 to 0.6	0.5 to 0.6	blue	NBR	tex./tex.	14 to 140	yes	low electrical energy consumption	tangential drive, live roller	

¹[Thickness of flat portion of belt] / [Total thickness of belt including v-guide]

²Standard widths specified for Carryflex:

CFTG-27F – 25mm, 30mm, 35mm, 40mm

CFTG-60F – 35mm, 45mm






CFTG-40F – 30mm, 35mm, 40mm, 50mm

CFTG-18SG – 40mm, 50mm, 60mm






Endless Tools for PolySprint™

Item and Type	Appearance	Features	Max. Width (mm)	Max. Thick. (mm)	Size (mm)			Wt. (kg)	Finger Length x Pitch	Power	Temp. (°C)
					Width	Length	Height				
FP30-10-50N Finger Puncher		Single action punching system	50	2.0	135	400	390	3.4	30 x 10	N/A	N/A
FP35-5-30SP2 Finger Puncher		Single action punching with increased eject performance	30	2.0	135	400	410	3.7	35 x 5	N/A	N/A
FP30-10-100 Finger Puncher		Single action punching system	100	2.0	200	500	504	7.0	30 x 10	N/A	N/A
FP70-10-50 Finger Puncher		Precise indexing system	50	6.0	180	611	208	9.0	70 x 10	N/A	N/A
FP120-10-50 Finger Puncher									120 x 10		
FP70-10-100 Finger Puncher		Precise indexing system	100	6.0	230	611	208	10.4	70 x 10	N/A	N/A
FP120-10-100 Finger Puncher									120 x 10		
NPS-3050 H1 Heat Press		Heat press with digital temperature readout	50	2.0	84	250	100	1.5	30 x 10	100V	~210
NPS-3050 H2 Heat Press										200V	
NPS-0310 H1 Heat Press		Heat press with digital temperature readout	100	2.0	107	365	112	4.2	30 x 10	100V	~210
NPS-0310 H2 Heat Press										200V	
PCF-157D-1 Heat Press		Heat press with digital temperature readout	50	6.0	165	325	122	3.2	70 x 10	100V	~200
PCF-157D-2 Heat Press									120 x 10	200V	
NPS-1210-1 Heat Press		Automated heating and cooling press	100	6.0	230	320	180	9.5	70 x 10	100V	~200
NPS-1210-2 Heat Press									120 x 10	200V	
NPS-3050C Cooling Press		Cooling press for finger joints – no power required	50	2.0	80	224	92	0.6	30 x 10	N/A	N/A
NPS-0310C Cooling Press		Cooling press for finger joints – no power required	100	2.0	102	311	102	2.5	30 x 10	N/A	N/A
PCF-157C Cooling Press		Cooling press for finger joints – no power required	50	6.0	165	325	122	2.4	70 x 10 120 x 10	N/A	N/A
Presetter		Guide rails to hold joint straight when pressing	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
PS Toolkit – Up to 50 or 30mm Width 10x30 OR 5x35 Finger Kit, in Case		FP30-10-50N OR FP35-5-30SP2, NPS-3050H & C, Presetter, Clamps	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
PS Toolkit – Up to 100mm Width 10x30 Finger Kit, No Case		FP30-10-100, NPS-0310H, NPS-0310C, Presetter	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Endless Tools for PolyBelt™

Item and Type	Appearance	Features	Max. Width (mm)	Max. Thick. (mm)	Size (mm)			Wt. (kg)	Finger Length x Pitch	Power	Temp. (°C)
					Width	Length	Height				
PP-103 PolyBelt Press		Highly reliable and widely accepted	100	5.0	140	295	150	3.1	N/A	100V or 200V	110
PP-200 PolyBelt Press		Durable and dependable	200	5.0	155	330	185	10.0	N/A	100V or 200V	110
PP-300 PolyBelt Press		Durable and dependable	300	5.0	160	440	185	12.0	N/A	100V or 200V	110
PP-1535 PolyBelt Press		Single electric controller, heating both sides of plates	300	7.0	230	612	210	28.0	N/A	100V or 200V	110
PP-1717 PolyBelt Press		Programmable temp. controller, accommodates very thick belts	120	7.0	253	167	144	11.0	N/A	100V or 200V	110

Endless Tools for Carryflex™

Item and Type	Appearance	Features	Max. Width (mm)	Max. Thick. (mm)	Size (mm)			Wt. (kg)	Finger Length x Pitch	Power	Temp. (°C)
					Width	Length	Height				
FP-120G-60 Finger Puncher		Designed with slot to fit CFTG-18SG v-guide when punching	60	7.5	260	420	372	20.0	120 x 10	N/A	N/A
FP-200 Finger Puncher		For use with all Carryflex belts other than CFTG-18SG	60	3.9	232	380	385	21.0	200 x 10	N/A	N/A
NPS-2005-1 Heat Press		Automated heating and cooling press for joining Carryflex	60	7.5	301	300	180	9.5	120 x 10 200 x 10	100~120V	0~200
NPS-2005-2 Heat Press										200~240V	
CFTG-18SG Presetter Not for other Carryflex belts		Guide rails to hold joint straight when pressing, slot for v-guide	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Carryflex Presetter For Carryflex belts other than -18SG		Guide rails to hold joint straight when pressing	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Additional tools and accessories, not shown here, may also be available. Please consult factory for available tools and accessories, and for pricing.

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