



SPLICE (options)	PRESSURE (PSI)	TEMPERATURE (range in deg. F)		PRESS TIME (min)	FOIL (position)	FOIL (type)	SKIVE LENGTH (in)	PULLEY MIN. DIA. (in)	ADHESIVE
		LOW	HIGH						
FINGER/FINGER	20	340	350	4		green # 27	-		
FINGER	20	340	350	4			-		
SKIVE	30	225	250	30	-		2.75		NLG KIT
SKIVE w/ COLD BOND		Reference Cold Bond Splicing procedures							CBC-80
LACING TYPE & SIZE		CLIPPER # UCM36							
		ALLIGATOR # 1							
RECOMMENDED SPLICE S/F (SINGLE FINGER)									
Profile pad is recommended when using any finger splice									

revised 6-Oct-23

