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NPS-3050H1/H2 Splicing Conditions

Finger Shape: 30mm long x 10mm pitch

Tools Needed: NPS-3050H1/H2 heat Press

NPS-3050C Cooling Press

Pre-setter: Epoxy Resin Mold (green in color) with 1 silicon sheet and 2 clamps. A pre-setter for each corresponding width is need to make belts endless.

Belt Type	Heating Time & Temperature		Cooling Time	Note
TC	180°C/4 minutes		5 minutes	Place green side face up in pre-setter
TA	170°C/4 minutes		5 minutes	Place blue side face up in pre-setter
STC-10	170°C/3 minutes	Belt width over 45mm : 170°C/4 min.	5 minutes	Place blue knit side face up in pre-setter
DB-4E14	180°C/4 minutes		5 minutes	
LA-4E14	190°C/4 minutes		5 minutes	
SG-4E08	190°C/4 minutes		5 minutes	Place green NBR side face up in pre-setter
SLA-8E14	190°C/4 minutes		5 minutes	
TTF-4E18	190°C/5 minutes	Belt width over 40mm : 200°C/5 min.	5 minutes	
TTE-4E10	180°C/5 minutes	Belt width over 40mm : 190°C/5 min.	5 minutes	