



### Instructions and Tools Required for Splicing *PolySprint™* Material Using PCF-157D Press

**Finger Puncher:** *FP120-10-50/100* (for 120mm fingers) or *FP70-10-50/100* (for 70mm fingers)

**Pre-Setter:** *PS12010xxMM Pre-Setter* (for 120mm fingers) or *PS7010xxMM Pre-Setter* (for 70mm fingers) or *PS7010xxT3-4 Pre-Setter* (for XH-8E30 or XH-8E40 material), where xx is width of belt to be made endless, in mm. Use a silicon sheet with 1mm thickness, one side matte pattern, hardness of 46A.

**Heating Press:** *PCF-157D*

**Cooling Press:** *PCF-157C*

Belt Type	Finger Shape	Setting (Upper Plate Side / Belt / Bottom Plate Side)	Heating Temp.	Heating Time	Cooling Time
<b>LA-15E20</b>	10x120	Silicon sheet (matte) / (blue) / (blue)	190°C	5 min.	5 min.
<b>TFL-15E20</b>	10x120	Silicon sheet (matte) / (blue) / (black)	190°C	5 min.	5 min.
<b>SLA-8E14</b>	10x70	Silicon sheet (matte) / (blue) / (blue)	190°C	5 min.	5 min.
<b>TTE-8E18</b>	10x70	Silicon sheet (matte) / (white) / (white)	200°C	5 min.	5 min.
<b>XH-8E30</b>	10x70	Silicon sheet (matte) / (blue) / (blue)	190°C	12 min.	10 min.
<b>XH-8E40</b>	10x70	Silicon sheet (matte) / (blue) / (blue)	190°C	12 min.	10 min.

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