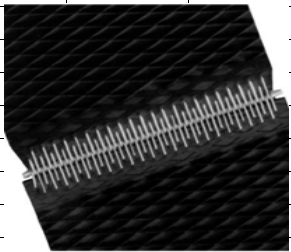
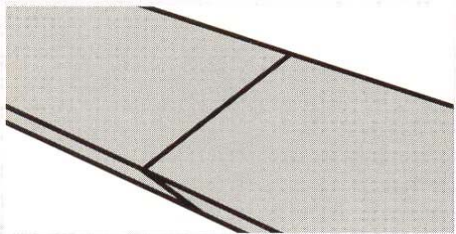




SPLICE (options)	PRESSURE (PSI)	TEMPERATURE (range in deg. F)		PRESS TIME (min)	FOIL (position)	SKIVE LENGTH (in)/mm	PULLEY MIN. DIA. (in)	ADHESIVE
		LOW	HIGH					
SKIVE	30	230	230	30	-	2.75/70		Polybond A and E
LACING TYPE & SIZE		Clipper # 2						
RECOMMENDED SPLICE	Skive splice							
Skive instructions	Apply Polybond A to nylon core and fabric layer only of both ends. Let dry 3 minutes. Apply Polybond E to NBR. Match skived pieces and put in heated press. Leave in press indicated time.							
rev. 3/8/2011								
	Skive Splice							