Nitta Corp. of America
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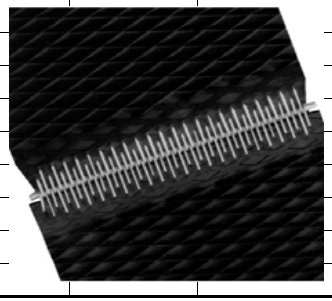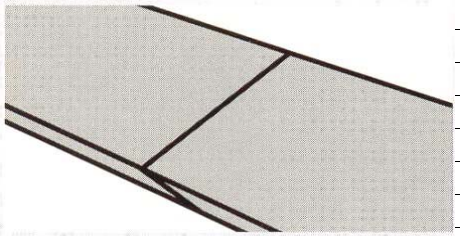
		TEMPERATURE		PRESS		SKIVE	PULLEY	
SPLICE	**PRESSURE**	range in deg. F, (C)		**TIME**	**FOIL**	**LENGTH**	**MIN. DIA.**	**ADHESIVE**
(options)	PSI (mP)	**LOW**	**HIGH**	(min)	(position)	in(mm)	(in)	
SKIVE	30 (0.206)	212 (100)	230 (110)	15	-	2.0 (50)		NLG KIT
LACING TYPE & SIZE		Clipper #2						
RECOMMENDED SPLICE	LACING- can recess, no buried or hidden.							
Skive instructions		Skive length is 1/2 fabric, 1/2 NBR. Apply Polybond E to NBR surface, only, twice. Let dry 5 minutes each time. Apply NLG mix to entire surface, fabric and NBR, twice. Let dry 5 minutes first time, 1 minute second time. Match skived pieces and put in press.						
revised 10-Nov-05