

# NITTA CORPORATION OF AMERICA



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## NLG Splice Process Standard

Blending Ratio of NLG Bond: Base/Hardener = 10/1 (weight ratio)  
NLG Bond is usable for approx. 8 hours after blending, but for approx. 4 hours in the summer.

Apply a thin layer of NLG Bond evenly on the entire skived surfaces of both splices. Allow the adhesive to dry natural for 5 – 10 and then reapply the NLG Bond. Within 3 – 10 minutes, place one skived surface on top of the other. You want to do this while the bond is still sticky to the touch.

Wipe the skived area of any excess waste when finished and remove grease, if any, gently with a solution such as trichloroethylene, MEK, alcohol, etc.

Remove any of the adhesive pressed out of the skived areas gently with scissors, sandpaper, etc.

Shelf life is approximately 2 years.