



SPLICE (options)	PRESSURE (PSI)	TEMPERATURE (range in deg. F)		PRESS TIME (min)	FOIL (position)	FOIL (type)	SKIVE LENGTH (in)	PULLEY MIN. DIA. (in)	ADHESIVE
		LOW	HIGH						
FINGER/FINGER	20	340	350	3	TOP	Light Green PVC	-		
FINGER	20	340	350	3	TOP		-		
SKIVE	30	225	250	30	-		2.5		NLG KIT
SKIVE w/ COLD BOND	Reference Cold Bond Splicing procedures								CBC-80
LACING TYPE & SIZE	CLIPPER # UCM36								
	ALLIGATOR # 1								
RECOMMENDED SPLICE S/F (SINGLE FINGER)									
Profile pad is recommended when using any finger splice									

Rev. 10/27/08

