

Conveyor Belting Catalog



**NITTA CORPORATION
OF AMERICA**

U-CC-13

Nylon • PVC • Silicone • PU • High-Duty • RT • Unsupported



Nylon Conveyor (PolyBelt™)

Belt Style	Thickness (in./mm)		Minimum Pulley (in./mm) Skived		Shaft Load @ 1% Elongation (pounds/inch)	Pulley Side Coeff. of Friction On Steel	Top Cover Coeff. of Friction On Steel	Top Cover Color	Top Cover Material	Structure Top/Pulley Side	Temp. Range Intermittent (Degrees F)	Temp. Range Continuous (Degrees F)	Anti-Static	Special Properties	Max. Width (in.)
HUT-250	0.05	1.3	0.8	20	17	0.5 to 0.6	0.3 to 0.4	green	TPU	smooth/tex.	-4 to 212	-4 to 176	yes	accumulation / cut resistance	12.5
HUT-750	0.08	1.9	2.0	50	64	0.5 to 0.6	0.3 to 0.4	green	TPU	smooth/tex.	-4 to 212	-4 to 176	yes	accumulation / cut resistance	12.5
TAIR-250	0.04	1.0	1.0	25	17	0.2 to 0.25	0.5 to 0.6	green	NBR	tex./PA fabric	-4 to 212	-4 to 176	yes	machine tape	12.5
TAIR-350	0.05	1.15	1.2	30	30	0.2 to 0.25	0.5 to 0.6	green	NBR	tex./PA fabric	-4 to 212	-4 to 176	yes	machine tape	12.5
TTA-350SN	0.04	1.1	1.2	30	39	0.2 to 0.3	0.2 to 0.3	blue	PA Fabric	PA fabric/PA fabric	-4 to 212	-4 to 176	no	superior wear resistance	12.5
TTA-500	0.05	1.3	1.6	40	43	0.2 to 0.25	0.2 to 0.25	blue	PA Fabric	PA fabric/PA fabric	-4 to 212	-4 to 176	no	accumulation	12.5
TTA-1000	0.07	1.8	2.4	60	86	0.2 to 0.25	0.2 to 0.25	blue	PA Fabric	PA fabric/PA fabric	-4 to 212	-4 to 176	no	accumulation	12.5
TTA-1500	0.09	2.3	3.2	80	128	0.2 to 0.25	0.2 to 0.25	blue	PA Fabric	PA fabric/PA fabric	-4 to 212	-4 to 176	no	accumulation	12.5
GMTA-500	0.08	1.9	1.6	40	43	0.2 to 0.25	0.5 to 0.6	blue	NBR	tex./PA fabric	-4 to 212	32 to 176	yes	abrasion resistant	12.5
XHTA-500-4	0.16	4.0	2.4	60	43	0.2 to 0.3	0.7 to 0.8	blue	NBR	tex./PA fabric	-4 to 212	32 to 176	yes	abrasion resistant	12.5
XHTA-750-4	0.16	4.0	2.8	70	64	0.2 to 0.3	0.7 to 0.8	blue	NBR	tex./PA fabric	-4 to 212	32 to 176	yes	abrasion resistant	12.5
XHTA-1000-6	0.24	6.0	3.2	80	86	0.2 to 0.3	0.7 to 0.8	blue	NBR	tex./PA fabric	-4 to 212	32 to 176	yes	abrasion resistant	12.5
CBG-7S	0.14	3.5	3.0	75	86	0.2 to 0.25	0.7 to 0.8	blue	NBR	tex./PA fabric	-4 to 212	32 to 176	yes	abrasion resistant	12.5

Legend

- COF** – coefficient of friction
- EPDM** – ethylene propylene diene
- Impreg.** – impregnated with TPU
- NBR** – acrylo-nitrile-butadiene
- Neg. pyr.** – negative pyramid
- PA** – polyamide
- PES** – polyester
- PVC** – polyvinylchloride
- RT** – rough top
- Tex.** – textile pattern
- TPFE** – teflon
- TPU** – polyurethane, thermoplastic



PVC Conveyor

Belt Style	Thickness (in./mm)		Min. Pulley (in./mm)		Min. Pulley (in./mm)		Working Load @ 1% Elongation (pounds/inch)	Pulley Side Coeff. of Friction On Steel	Top Cover Coeff. of Friction On Steel		Top Cover Color	Top Cover Material	Structure Top/Pulley Side	Temp. Range Intermittent (Degrees F)	Temp. Range Continuous (Degrees F)	Anti-Static	Special Properties	Max. Width (in.)
			Skived	Finger Splice														
BC-7A	0.04	1.0	1.2	30	0.8	20	23	0.2 to 0.25	0.7 to 0.8		green	PVC	smooth/bare	-4 to 212	14 to 158	yes	1-ply, high coeff. of friction	118
BC-12A	0.08	2.1	2.0	50	1.2	30	46	0.2 to 0.25	0.7 to 0.8		green	PVC	smooth/bare	-4 to 212	14 to 158	yes	high coefficient of friction	118
BC-12C	0.11	2.7	2.4	60	1.4	35	46	0.3 to 0.4	0.7 to 0.8		green	PVC	smooth/square	-4 to 212	14 to 158	yes	high coefficient of friction	118
BC-20A	0.11	2.8	3.2	80	2.0	50	69	0.2 to 0.25	0.7 to 0.8		green	PVC	smooth/bare	-4 to 212	14 to 158	yes	high coefficient of friction	118
BC-22A	0.15	3.8	3.2	80	2.4	60	69	0.2 to 0.25	0.7 to 0.8		green	PVC	smooth/bare	-4 to 212	14 to 158	yes	high coefficient of friction	118
BC-33A-35	0.24	6.0	7.9	200	5.9	150	103	0.2 to 0.25	over 1.0		green	PVC	smooth/bare	-4 to 212	14 to 158	yes	high coeff. of friction / incline	78
BLC-12D	0.07	1.7	1.6	40	0.8	20	46	0.2 to 0.25	0.2 to 0.25		black	PES Fabric	bare/bare	-4 to 212	14 to 158	yes	accumulation	118
BLC-18DKF2	0.11	2.8	5.9	150	3.2	80	69	0.2 to 0.25	0.2 to 0.25		black	PES Fabric	bare/bare	-4 to 212	14 to 158	yes	accumulation	118
BLM-12A	0.08	2.0	2.0	50	1.2	30	46	0.2 to 0.25	0.5 to 0.6		black	PVC	matte/bare	-4 to 212	14 to 158	yes	check out counter	78
BLRB-12A	0.11	2.9	3.2	80	2.0	50	46	0.2 to 0.25	over 1.0		black	PVC	longitudinal rib/bare	-4 to 212	14 to 158	yes	high coeff. of friction / incline	78
BLRB-16A	0.13	3.2	3.2	80	1.6	40	51	0.2 to 0.25	over 1.0		black	PVC	longitudinal rib/bare	-4 to 212	14 to 158	yes	high coeff. of friction / incline	78
CC-12AK	0.08	2.0	2.0	50	1.2	30	46	0.2 to 0.25	0.7 to 0.8		white	PVC	smooth/bare	-4 to 212	14 to 158	no	FDA / oil resistant	118
CC-12DKC	0.07	1.7	1.6	40	0.8	20	46	0.2 to 0.25	0.2 to 0.25		white	PES-Cotton	bare/bare	-4 to 212	14 to 158	no	FDA	106
CC-16DK	0.07	1.7	1.6	40	0.8	20	57	0.2 to 0.25	0.2 to 0.25		white	PES Fabric	bare/bare	-4 to 212	14 to 158	no	FDA / accumulation	118
DGGP-16A	0.11	2.8	3.2	80	2.0	50	57	0.2 to 0.25	over 1.0		green	PVC	basket weave/bare	-4 to 212	14 to 158	yes	high COF / incline / low noise	78
GYC-16A	0.14	3.6	3.9	100	2.4	60	57	0.2 to 0.25	over 1.0		gray	PVC	smooth/bare	-4 to 212	14 to 158	yes	high coeff. of friction / incline	118
GYLD-12AK	0.09	2.2	2.0	50	1.2	30	46	0.2 to 0.25	over 1.0		gray	PVC	snakeskin/bare	-4 to 212	14 to 158	no	high coeff. of friction / incline	78
VRT-14A	0.22	5.5	3.2	80	2.4	60	46	0.2 to 0.25	over 1.0		green	PVC	RT/bare	-4 to 212	14 to 158	yes	high coeff. of friction / incline	78
VRT-20A	0.22	5.5	3.2	80	2.4	60	69	0.2 to 0.25	over 1.0		green	PVC	RT/bare	-4 to 212	14 to 158	yes	high coeff. of friction / incline	78
WHNP-12AK	0.11	2.7	2.0	50	1.2	30	46	0.2 to 0.25	over 1.0		white	PVC	nipple top/bare	-4 to 212	14 to 158	no	FDA / incline	78
WHSQ-12AK	0.10	2.5	3.2	80	1.6	40	46	0.2 to 0.25	0.6 to 0.7		white	PVC	square/bare	-4 to 212	14 to 194	no	FDA / incline	78
WHSQ-16AK	0.10	2.6	3.2	80	2.0	50	57	0.2 to 0.25	0.6 to 0.7		white	PVC	square/bare	-4 to 212	14 to 158	no	FDA / incline	118

Silicone Conveyor

Belt Style	Thickness (in./mm)		Min. Pulley (in./mm)		Min. Pulley (in./mm)		Working Load @ 1% Elongation (pounds/inch)	Pulley Side Coeff. of Friction On Steel	Top Cover Coeff. of Friction On Steel		Top Cover Color	Top Cover Material	Structure Top/Pulley Side	Temp. Range Intermittent (Degrees F)	Temp. Range Continuous (Degrees F)	Anti-Static	Special Properties	Max. Width (in.)
			Skived	Finger Splice														
2 SIL B IM	0.05	1.2	N/A	N/A	0.6	15	46	0.2 to 0.25	0.9 to 1.0		blue	Silicone Rubber	smooth/bare	-4 to 212	14 to 176	yes	FDA compatible, excellent release	78
2 SIL W IM	0.05	1.2	N/A	N/A	0.6	15	46	0.2 to 0.25	0.9 to 1.0		white	Silicone Rubber	smooth/bare	-4 to 212	14 to 176	yes	FDA compatible, excellent release	78

Legend

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- NBR** – acrylo-nitrile-butadiene
- Neg. pyr.** – negative pyramid
- PA** – polyamide
- PES** – polyester
- PVC** – polyvinylchloride
- RT** – rough top
- Tex.** – textile pattern
- TPFE** – teflon
- TPU** – polyurethane, thermoplastic



Polyurethane Conveyor

Belt Style	Thickness (in./mm)		Min. Pulley (in./mm) Finger Splice		Working Load @ 1% Elongation (pounds/inch)	Pulley Side Coeff. of Friction On Steel		Top Cover Color	Top Cover Material	Structure Top/Pulley Side	Temperature Range Continuous (Degrees F)	Anti-Static	Special Properties	Max. Width (in.)
NCA-2201 (100230)	0.05	1.3	1.0	25	40	0.2 to 0.25		white	TPU	matte/bare	14 to 176	yes	FDA	126
NCA-2202 (100210)	0.05	1.3	1.0	25	40	0.2 to 0.25		white	TPU	matte/bare	14 to 176	no	FDA	126
NCA-2203 (100122)	0.02	0.6	0.6	15	17	0.2 to 0.25		white	TPU	matte/bare	14 to 176	yes	FDA	126
NCA-2204 (110305)	0.06	1.4	0.8	20	34	0.2 to 0.25		white	PES	spun/spun	14 to 176	no	FDA / troughing	126
NCA-2205 (110200)	0.06	1.6	0.8	20	34	0.2 to 0.25		white	TPU	smooth/spun	14 to 176	no	FDA / troughing	126
NCA-2206 (100225)	0.05	1.3	1.0	25	45	0.2 to 0.25		green	TPU	matte/bare	14 to 176	yes	FDA	126
100100 - U85/1 E G Amber	0.02	0.6	0.2	4	23	0.15		amber	TPU	gloss/impreg.	-22 to 212	no	FDA	126
100105 - U85/1 E G Green	0.02	0.6	0.2	4	23	0.15		green	TPU	gloss/impreg.	-4 to 212	no	FDA	126
100107 - U85/1 E G DK Green	0.03	0.8	0.2	6	23	0.15		dark green	TPU	gloss/impreg.	-22 to 212	no	FDA	120.875
100120 - U85/1 E G White	0.02	0.6	0.2	4	17	0.15		white	TPU	gloss/impreg.	-22 to 176	no	FDA	126
100121 - U85/1 E M White	0.02	0.6	0.2	4	17	0.15		white	TPU	matte/impreg.	-22 to 176	no	FDA	126
100130 - U-SI/1 ENF M White	0.04	1.0	0.3	8	17	0.15		white	TPU/Silicone	matte/impreg.	-4 to 212	no	FDA / non-fray fabric	126
100250 - U92 XH/2E-AS G Clear	0.08	2.0	1.6	40	40	0.15		clear	TPU	gloss/impreg.	-4 to 212	yes	FDA	126
100260 - U0/2E Green/White	0.04	1.0	0.8	20	40	0.15		green	PES Fabric	impreg./impreg.	-4 to 212	no	FDA	126
100605 - U0/1E Green	0.02	0.5	0.4	10	17	0.15		green	PES Fabric	impreg./impreg.	-20 to 212	no	FDA	86
100720 - U0/2E-AS G Clear	0.04	0.95	1.0	25	29	0.15		clear	PES Fabric	bare/bare	-4 to 212	yes	FDA	126
100805 - U0/2EC Green/White	0.05	1.3	0.3	8	34	0.15		white	PES/Cotton	bare/bare	-4 to 212	no	FDA	126
110310 - U0/2ES White	0.06	1.4	0.4	10	34	0.15		white	PES Fabric	impreg./impreg.	-22 to 176	no	FDA	126
110400 - U0/3ES White Rib	0.10	2.5	2.0	50	46	0.15		white	PES Fabric	bare/bare	-22 to 176	no	FDA / rib pattern top	126
120225 - U85/2E RTP White	0.09	2.2	0.8	20	34	0.15		white	TPU	matte/impreg.	-4 to 212	no	FDA / shallow RT	78.75
130201 - U92/2 ENF-AS G White	0.05	1.3	0.5	12	40	0.15		white	TPU	gloss/impreg.	-4 to 212	yes	FDA / non-fray fabric	126
130245 - U-SI/2 ENF M White	0.07	1.8	0.8	20	40	0.15		white	TPU/Silicone	matte/impreg.	-4 to 212	no	FDA / non-fray fabric	126
130401 - AM U92/2 ENF-AS M Blue	0.05	1.3	0.2	6	40	0.15		blue	TPU	matte/impreg.	-4 to 212	yes	anti-microbial / non-fray	126
130600 - AM-UU85/2E NF NPY M Blue	0.08	2.1	1.2	30	40	0.2		blue	TPU	matte/neg. pyr.	-4 to 212	no	USDA / anti-microbial	126
130605 - AM-UU85/2E NF NPY M White	0.08	2.1	1.2	30	40	0.2		white	TPU	matte/neg. pyr.	-4 to 212	no	USDA / anti-microbial	126
140100 - 0/2C-0 Cotton Fine Beige	0.06	1.5	0.3	8	23	0.15		beige	Cotton	bare/bare	-4 to 212	no	FDA	126
140200 - 0/2EC-0 Pet/Cotton Bare White	0.09	2.2	2.0	50	17	0.15		white	PES/Cotton	bare/bare	-14 to 176	no	FDA	86

Legend

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- PA** – polyamide
- PES** – polyester
- PVC** – polyvinylchloride
- RT** – rough top
- Tex.** – textile pattern
- TPFE** – teflon
- TPU** – polyurethane, thermoplastic



High Duty Conveyor

Belt Style	Thickness (in./mm)		Min. Pulley (in./mm) Skived		Min. Pulley (in./mm) Finger Splice		Working Load @ 1% Elongation (pounds/inch)	Pulley Side Coeff. of Friction On Steel	Top Cover Coeff. of Friction On Steel		Top Cover Color	Top Cover Material	Structure Top/Pulley Side	Temp. Range Intermittent (Degrees F)	Temp. Range Continuous (Degrees F)	Anti-Static	Special Properties	Max. Width (in.)
	0.05	1.3	2.0	50	2.0	50												
BU-12A	0.05	1.3	2.0	50	2.0	50	46	0.2 to 0.25	0.3 to 0.4		black	TPU	smooth/bare	-4 to 212	-4 to 176	yes	highly antistatic	39
GH-20Z	0.08	2.1	1.6	40	n/a	n/a	69	0.2 to 0.25	0.6 to 0.7		blue	NBR	texture/bare	-4 to 176	-4 to 140	yes	oil/abrasion resistant	37.8
GH-30Z	0.12	3.0	3.9	100	n/a	n/a	171	0.2 to 0.25	0.6 to 0.7		blue	NBR	texture/bare	-4 to 176	-4 to 140	yes	oil/abrasion resistant	37.8
GSTW-20	0.08	2.0	2.0	50	n/a	n/a	69	0.2 to 0.25	2.0 to 2.5		green	EPDM	mini RT/bare	14 to 212	14 to 140	yes	high incline	37.8
GUF-12AK	0.05	1.3	2.8	70	2.0	50	46	0.2 to 0.25	0.08 to 0.15		gray	TPFE	smooth/bare	-4 to 212	-4 to 176	no	good release	39
GUH-12A	0.05	1.3	2.0	50	2.0	50	46	0.2 to 0.25	0.3 to 0.4		green	TPU	smooth/bare	-4 to 212	-4 to 176	yes	abrasion resistance	59
GUHTW-12A	0.08	1.9	2.4	60	1.6	40	46	0.2 to 0.25	0.3 to 0.4		green	TPU	mini RT/bare	-4 to 212	-4 to 176	yes	harder durometer	59
GUTW-12A	0.07	1.8	2.0	50	1.2	30	46	0.2 to 0.25	0.4 to 0.5		green	TPU	mini RT/bare	-22 to 212	-4 to 176	yes	low/high temperature	59
LGFE-12DK	0.22	5.5	3.9	100	n/a	n/a	57 @ 0.5%	0.3 to 0.35	0.3 to 0.35		green	Non-woven	bare/bare	-4 to 250	-4 to 158	no	excellent oil/cut resistance	72
RT-15NF	0.26	6.7	2.0	50	n/a	n/a	80	0.2	0.9		blue	NBR	RT/bare	n/a	0 to 250	yes	oil/abrasion resistant	72
SI-12A	0.05	1.2	1.6	40	0.8	20	46	0.2 to 0.25	0.9 to 1.0		white	Silicone Rubber	smooth/bare	-22 to 356	-4 to 302	yes	low/high temp / nonstick	37.8

PolyBelt™ Rough-Top Conveyor

Belt Style	Thickness (in./mm)		Min. Pulley (in./mm) Skived		Min. Pulley (in./mm) Finger Splice		Working Load @ 1% Elongation (pounds/inch)	Pulley Side Coeff. of Friction On Steel	Top Cover Coeff. of Friction On Steel		Top Cover Color	Top Cover Material	Structure Top/Pulley Side	Temp. Range Intermittent (Degrees F)	Temp. Range Continuous (Degrees F)	Anti-Static	Special Properties	Max. Width (in.)
	0.18	4.5	2.0	50	n/a	n/a												
NRT-100	0.18	4.5	2.0	50	n/a	n/a	17 (Tension @ 0.5%)	0.2 to 0.25	≈1 (on Cardboard)		blue	NBR	RT/bare	n/a	-4 to 176	yes	high COF, abrasion resistance	18.9
RT-300	0.28	7.0	3.9	100	n/a	n/a	17 (Tension @ 0.5%)	0.2 to 0.25	≈1 (on Cardboard)		blue	NBR	RT/bare	n/a	-4 to 176	yes	high COF, abrasion resistance	18.1
NRT-500	0.24	6.0	3.5	90	n/a	n/a	22 (Tension @ 1%)	0.5 to 0.6	≈1 (on Cardboard)		blue	NBR	RT/tex.	n/a	-4 to 176	yes	high COF, abrasion resistance	18.9

Legend

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- RT** – rough top
- Tex.** – textile pattern
- TPFE** – teflon
- TPU** – polyurethane, thermoplastic



Unsupported Conveyor

Belt Style	Thickness (in./mm)		Min. Pulley (in./mm) Butt Splice		Working Load @ e=3% (pounds/inch)	Pulley Side Coeff. Friction On Steel	Top Cover Coeff. Friction On Steel	Top Cover Color	Top Cover Material	Structure Top/Pulley Side	Temp. Range Intermittent (Degrees F)	Temp. Range Continuous (Degrees F)	Anti-Static	Special Properties	Max. Width (in.)
	0.04	1.1	0.375	9.5											
TW-1	0.04	1.1	0.375	9.5	6	0.36	0.36	white	TPU	glossy/matte	N/A	15 to 185	no	Conform to FDA, USDA. AAA Dairy approved.	72
TW-2	0.08	2.1	1.0	25	11	0.36	0.36	white	TPU	glossy/matte	N/A	15 to 185	no	Conform to FDA, USDA. AAA Dairy approved.	72
TB-1E	0.06	1.5	1.2	30	11	0.36	0.36	blue	TPU	glossy/textured	N/A	20 to 212	no	Conform to FDA, USDA. AAA Dairy approved.	72
TB-2E	0.08	2.1	2.0	50	21	0.36	0.36	blue	TPU	glossy/textured	N/A	20 to 212	no	Conform to FDA, USDA. AAA Dairy approved.	72

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