

## NITTA CORPORATION OF AMERICA

## Cleaning procedure for all longitudinal ribbed belts (MGRB-16A, BLRB-12A, BLRB-16A, WHRB-12AK)

The cleaning of the BLRB-12A should be accomplished by utilizing a mild, low foaming detergent, which contains no ammonia, chlorinated compounds, or petroleum distillates. Basic soap and water i.e., a diluted solution of Ivory soap and water is generally effective, and is not aggressive toward the belt components. Dilution should be such that little foaming occurs when applied with a soft, synthetic bristle brush. Avoid the use of hot water and/or steam.

The wash-down should be followed by rinsing thoroughly with water. The belt must be dried with air prior to operation; otherwise the product to be transported will slide quite readily along the belt cover. When drying with compressed air, ensure that the source is dry and oil free. Again, avoid elevated temperatures of the rinse water. The use of towels or clothes is not recommended due to the potential to leave fibers on the belt surface. Warm air can be applied. It should not, however, reach temperatures that would harm the bare skin of personnel.

Finally, to maintain optimum performance of the belt cover, a soft, synthetic, bristle brush should be set in place against the return side of the belt, with low contact pressure, to continuously remove debris as it becomes attached.

Phone: 800-221-3689 Fax: 770-623-1398