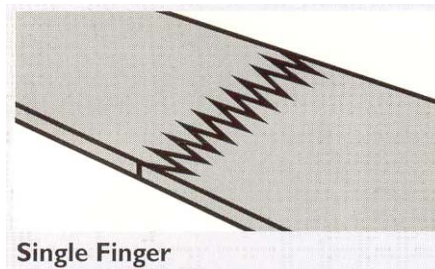




SPLICE (options)	PRESSURE (PSI)	TEMPERATURE (range in deg. F)		PRESS TIME (min)	FOIL (position)	FOIL (type)	SKIVE LENGTH (in)	PULLEY MIN. DIA. (in)	ADHESIVE	
		LOW	HIGH							
FINGER/FINGER	20	340	350	5	CENTER	green PVC #27	-			
FINGER	20	340	350	5	TOP		-			
SKIVE	30	225	250	30	-		2.875		NLG KIT	
SKIVE w/ COLD BOND	Reference Cold Bond Splicing procedures									CBC-80
LACING TYPE & SIZE	GATOR # 1									
	ALLIGATOR LACING # 125									
Recess and hidden lace available.										
RECOMMENDED SPLICE	S/F (SINGLE FINGER)									

Rev. 10/27/08



Single Finger