



SPLICE (options)	PRESSURE (PSI)	TEMPERATURE (range in deg. F)		PRESS TIME (min)	FOIL (position)	FOIL (type)	SKIVE LENGTH (in)	PULLEY MIN. DIA. (in)	ADHESIVE	
		LOW	HIGH							
FINGER/FINGER	20	340	350	5	CENTER	green PVC #27	-			
FINGER	20	340	350	4	TOP		-			
SKIVE	30	225	250	30	-		2.25		NLG Bond	
SKIVE w/ COLD BOND		Reference Cold Bond Splicing procedures								CBC-80
LACING TYPE & SIZE		CLIPPER # 36 SERIES								
		ALLIGATOR STAPLE #62								
RECOMMENDED SPLICE	S/F (SINGLE FINGER)									

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